

SECONDARY OPERATIONS & CUSTOM CUTS FOR COLUMNS, POSTS & TABLE LEGS

To order, fill in the "Item SKU" and "Quantity" for the secondary operation you need. Please note - some operations require an order form. ALL custom cut products are NOT returnable.

- SHIP TO:
Company:
Address:
City, State, Zip:
Ship Blind: YES NO

#### **Split Column**

Have a column, post or leg split in half by its width, leaving you with two equal halves. No order form required.

- \$45 setup charge\*
- \$15 each split (3.99"W or less)
- \$20 each split (4"W or more)

Item SKU:	
Quantity:	



### **Electrical Bore Through**

Have a 0.5" hole bored through the entire length of your column - ideal for electrical wiring. No order form required.

- \$125 setup charge\*
- \$125 each bore

Item SKU: \_\_\_ Quantity:



### **Quarter Notching**

Have a quarter corner of a column's width notched off - both full and stop notch options available. Order form required.

Full Notch (length of column):

- \$75 setup charge\*
- \$55 each notch

Stop Notch (specified length):

- \$125 setup charge\*
- \$75 each notch

Item SKU:	
Quantity:	
	he Order Form, please scan the QR Code or visit ownwoodinc.com/NotchOrderForm



#### **Shaker Route**

Have shaker routes added to square columns. Available for square columns 3"W or more. Order form required.

Columns with width under 3.99":

- \$75 setup charge\*
- \$15 per column

Columns with width 4" or more:

- \$75 setup charge\*
- \$20 per column

Item SKU:	
Quantity:	
To access the Order Form, please scan the QR Code or visit	
http://gr.brownwoodinc.com/ShakerRouteForms	



#### **Chamfer Route**

Have chamfer routings performed on square columns. Available for square

columns 3"W or more. Order form required.

Columns with width under 4":

- \$75 setup charge\*
- \$15 per column

Columns with width 4" or more:

- \$75 setup charge\*
- \$20 per column

Item SKU:	
Quantity:	
•	

To access the Order Form, please scan the QR Code or visit

http://gr.brownwoodinc.com/ChamferRouteForm



#### **Electrical Box Route**

Have space for an electrical box routed out of a column. Available for columns that are 3.5"W or wider. Order form required.

- \$75 setup charge\*
- \$30 each routing

tem SKU:	
Quantity:	
To access the Order Form, please scan the QR	
Code or visit	
http://gr.brownwoodinc.com/ElectricalBoxForm	



\*Setup charges will be assessed for each different SKU/specified procedure. Any alterations made to job specifications in any way, regardless of operation type or SKU being customized, will require an additional setup charge.



CUSTOM SHAKER LEGS

### ALL custom cut products are NOT returnable.

SOLD TO:		
Contact:		
Phone: Email:		
PO#:		<del></del>
	: · ·	
LENG	STH ( 35.25 SHOWN )	DIM "C"
		SHOWN
	The Arms of the second	
		shown
		SHOWN
	IOTH	SECTION A-A
	VARIES —	TOP OF LEG SCALE 1:2
		DIM "C"
		COLÚMN SIZE
		DIM "C"
		DIRECTION OF LAMINATIONS —
LE	ENGTH	
DIM "B" V	ARIES A	DIM SIZE TOP OF LEG
		SIDE 2
		COLUMN COLUMN USIZE SIZE
		SIZE SIZE O
	A	SIDE 4
	A	
Step #1	Step #5: Dim "A"	Step #7: Dim "C"
Item SKU: Quantity:		Width of chamfer
Quantity.		.25"
Step #2: Column Size	4"	.375"
3" 4" 5" 6" Other:	5"	.5"
	Other:	Other:
Step #3: Column Length		
29" 35.25" 42.25" Other:	Step #6: Dim "B"	Step #10: Species
	3"	Red Oak Hickory
Step #4: Detail on Sides	<u>4"</u>	Alder White Oak
Use the diagram above (outlined in rec	5"	Cherry Walnut
to choose which corners you would like	e 6"	- Valliat
the detail on.	Other:	Hard Maple Other:
Side 1 Side 3		
Side 2 Side 4		



CUSTOM SHAKER LEGS

### ALL custom cut products are NOT returnable.

┌ SOLD TO:		SHIP TO:	
			<del></del>
PO#:		_ Ship Blind: YES NO	
	— LENGTH ( 35.25 SHOWN ) ———————————————————————————————————		DIM "C"
DIM "B"	LENGTH VARIES	DIM DIM "D" A"A"	SECTION A-A SCALE 1:2
			DIM "C"
	LENGTH -		COLÚMN SIZE
			DIM "C"  DIRECTION OF LAMINATIONS
<b>■</b>	LENGTH	J DIM J DIM J DIM	COLUMN
DIM "B"	VARIES	"E" "D" "A"	TOP OF LEG SIDE 2
			UMN COLUMN II
	A <b>-</b>		SIDE 4
Step #1	Step #5: Dim "A"	Step #7: Dim "C"	Step #8: Dim "E"
tem SKU:	2" 3"	Width of chamfer .25"	3" 4"
Step #2: Column Size	<u> </u>	.375"	<u> </u>
3" 4" 5" 6" Other:	5" Other:	5" Other:	6" Other:
Step #3: Column Length			
29" 35.25" 42.25" Other:	Step #6: Dim "B"	Step #8: Dim "D"	Step #10: Species
Step #4: Detail on Sides	3" 4"	4"	Red Oak Hickory
Use the diagram above (outlined in red)		5"	Alder White Oak
o choose which corners you would like	☐ 6"	6"	Cherry Walnut
he detail on.	Other:	Other:	Hard Maple Other:
Side 1 Side 3			
Side 2 Side 4			

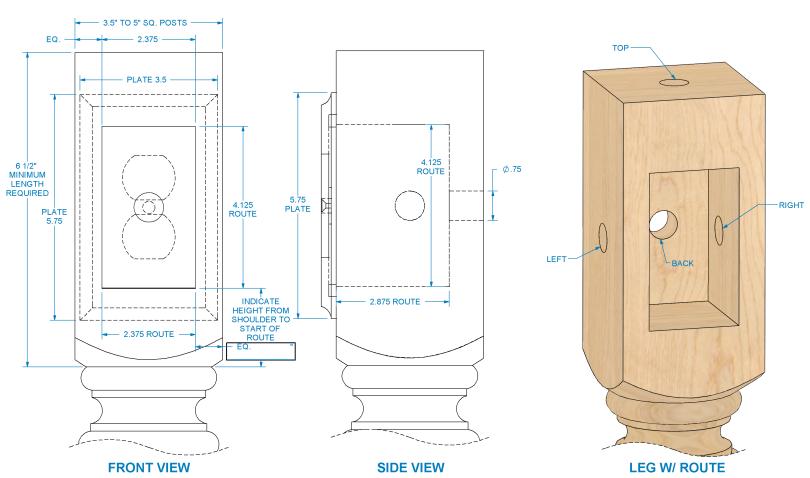


# ORDER FORM ELECTRICAL BOX ROUTE

### ALL custom products are NOT returnable.

r SOLD TO:	SHIP TO:
Contact:	Company:
Phone:	Address:
Email:	City, State, Zip:
PO#:	Ship Blind: YES NO

Electrical box route offered on select columns only. Designs of Distinction's plate covers measure 3.5" x 5.75". If routing on 3.5" columns please be aware that the cover may extend beyond column width due to +/- tolerances of both column and plate cover. **Minimum square length: 6.5"H. Minimum square width: 3.5"W.** 



	y Electrical Box Route Column	Step #3: Please specify hole location for wiring
Item SKU:	Quantity:	LEFT BACK TOP RIGHT NONE
Step #2: Specie	es	
Red Oak	Alder Cherry	
Hickory	Hard Maple White Oak	
Walnut	Other:	



STOP & FULL NOTCH

### ALL custom products are NOT returnable.

Phone: Email:		Company: Address: City, State, Zip: Ship Blind: YES NO	
DIM "A"	TOP NOTCH	DIRECTION OF LAMINATIONS—TOP O	NOTCH WIDTH  NOTCH DEPTH
F	ULL NOTCH	CRIME?  CRIME?  DIRECTION OF LAMINATIONS  TOP OF	\
Step #1  Item SKU:  Quantity:  Step #2: Sides to Notch	Step #4: Dim  O" = (FULL No	OTCH) 0.5"	Notch Width
Left Right Both  Step #3: Species  Red Oak Hickory  Alder White Oak  Cherry Walnut  Hard Maple Other:	Step #5: Noto  0.5"  1"  1.5"  2"  Other:	Step #7: Use the dia to choose with detail of Corner of the corner of th	1 2 3



Corner 2

Corner 4

### **ORDER FORM**

CHAMFER ROUTE

### ALL custom products are NOT returnable.

Contact: Phone: Email: PO#:		Address:	
Customize our	stock 3", 4", 5" or 6" square  35.25 SHOWN	columns. Setup and cut	t charges apply.
DIM "B"	LENGTH VARIES	DIM "A" -	SECTION A-A SCALE 1:2
DIM "B"	LENGTH ————————————————————————————————————		TOP OF LEG  COLUMN SIZE  COLUMN SIZE
Step #1         Item SKU:         Quantity:         Step #2: Column Size         3" 4" 5" 6" Other:	Step #5: Notch Depth  0.5"  1"  1.5"  2"  Other:	Step #7: Dim "A" 2" 3" 4" 5" Other:	Step #9: Dim "C"  Width of chamfer  .25"  .375"  .5"  Other:
Step #3: Column Length  29" 35.25" 42.25" Other:  Step #4: Detail on Corners  Use the diagram above (outlined in red) to choose which corners you would like the detail on.  Corner 1 Corner 3	_	Step #8: Dim "B"  3"  4"  5"  6"  Other:	Step #10: Species  Red Oak Hickory  Alder White Oak  Cherry Walnut  Hard Maple Other: